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160  150 140 130	ASSEMBLY INSTRUCTION  SPITFIRE Mk.IXe  Study drawings of assembly steps carefully before starting the work on the model. Make sure you understand the purpose and place of every part.	Cut and shape the upper halves of the wing. Cement the spar 3 to the wing's lower part. Test the fit of the wing upper and lower parts and cement them together. Watch out for the wing profile and avoid warping.  Drill holes in the center of the forming parts 10a and 10b, then make the cylindrical body 10 through which the airscrew's axle is protruding.	160— 150 140— —
— 120 — — 110 — 100 —	The assembly requires some basic tools, such as scissors, sharp modeling knife, blunt knife for scoring the fold lines, ruler and needle. Additional materials you need are one pin to make the airscrew's shaft and one piece of cardboard approx. 0.3 mm thick for reinforcing elements and wheels. You'll need of course suitable cement too. For cement application you can use toothpicks or some similar tool (special fine cement applicator is most suitable if you have one).	Make the airscrew's shaft cementing the pin's head to the forming part 11a, as shown on the drawing. The pin must be coaxial with the cylinder's 10 centerline. Put the pin into the cylinder, then cement the limiting disc 11b on pin's rear end. The airscrews shaft must turn free in the cylinder's body, but with minimal clearance. Then make and cement the spinner 11 to the forming part 11a.  Cut the fuselage 12 and pay attention to the cuts in it -	120 — — 110 — 100 —
— 70 — 60	First of all you must score with the blunt knife all fold lines shown on the cutouts with short thick marks near the parts. To avoid mistakes and lost parts cut necessary details shortly before their use.  Start with the wing. Cut lower halves 1 and 2 and don't forget the cut in their front part near the wing root, which is necessary to form the wing's V-shape	you must make them with maximal accuracy. Cut the forming parts 12a and 12b and make the necessary joint elements [L]. Carefully shape the fuselage - all edges of the small cuts must join together and then reinforced with [L] elements cemented from inside. Give to the fuselage elliptical shape and cement it starting from the rear lower section. Be careful and	70 — 60 —
50 	later. Bend the joint elements inwards and carefully form each halve. Try to represent the characteristic shape of the wing - fuselage joint, as shown on the drawing. Cut from joint elements [L] stripes with suitable length and use them to assemble the wing's lower part from two halves. Cut and bend the wing spar 3 and cement to it the reinforcing element 3a.	avoid warping. Put the bulkhead 12a on its place and cement it to the fuselage. It's a very tricky job and requires special attention. Any inaccuracy will result in fuselage warping or crooking. The same is valid for the front lower fuselage part. When this fuselage section is ready too, put inside the fire wall 12b and cement the cylinder-shaft-spinner subassembly to the nose fuselage part. Be extremely careful - use cement	50 —— 40 —— 30 ——
— 10 — 10 — 10 20	30 40 50 60 70 80 90 100 110 120	★For individual use only, under no circumstances can this document be resold without written permission by ModelArt.  ★ You can contact us sending E-mail to: modelart@sf.icn.bg  130 140 150 160 170 180 190 200 210 220	